

# Datasheet Ball segment valve

**Si-114 EN** 

Edition: 2015-09

Type KVTW-D/KVXW-D Nominal pressure Nominal size Wafer design Short face to face dimension PN 40/25/20/16/10 PN 25/20/16/10

DN 25 - 65 DN 80 - 250

- Control and shut-off valve
- High capacity
- One-piece shaft gives torque transmission free of backlash
- Excellent tightness irrespective of differential pressure
- Easy maintenance

The SOMAS ball segment valve type KVTW with a centrically mounted shaft, and KVXW with an eccentrically mounted shaft are of wafer design. The valve called the D-version is manufactured in short face to face dimensions common in certain markets.

The valve is also manufactured in A-type version with a standard face to face dimension.

The valve body is in one piece. Shaft device is also in one piece for torque transmission free of backlash. The spring-loaded seat is available in three alternative materials (PTFE, PTFE 53 and HiCo [High Cobalt Alloy]).

The valves can be used for control, as well as for shut-off applications on practically every type of media within a wide temperature range.

Choose KVTW for liquids, media containing impurities etc. For dry and clean media choose KVXW. In the KVXW-valve the ball segment is eccentrically mounted and rotates out from the seat when the valve is opened. This reduces the wear on seat and segment.

Low noise trim is available as an option on DN50 to DN250. The designation "LN" indicates that the ball segment is equipped with a network of bars that are used to split up the pressure drop across the valve. This results in less pressure recovery, thereby reducing the noise and potential damage due to cavitation.

Note! Capacity factors will be reduced for valves with LN-trim.

Ball segment DN50 to DN250 with V-groove is available for use at high fiber concentrations. The V-groove design prevents dewatering at small opening angles.

The SOMAS valves are delivered ready for installation and operation. The valve assemblies are delivered factory tested as complete units with actuators, positioners and accessories.



V-port MC









## **Tightness class**

The tightness class is related to the chosen material in the seat ring.

PTFE seat Code A EN 60534-4 VI (ASME B16-104 Class VI). PTFE 53 seat1 Code B EN 60534-4 VI (ASME B16-104 Class VI). Code T EN 60534-4 IV alt. V (ASME B16-104 HiCo seat

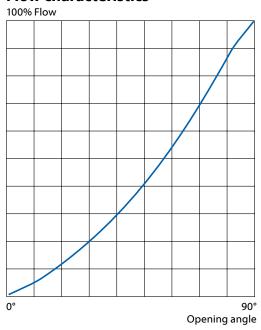
Class IV alt. V).

## **Factor FLP**

		Opening angle 10° 20° 30° 40° 50° 60° 70° 80° 90°											
		10°	20°	30°	40°	50°	60°	70°	80°	90°			
FLP		0.85	0.82	0.78	0.75	0.70	0.66	0.60	0.55	0.50			
FLP	2	0.85	0.82	0.78	0.73	0.68	0.62	0.56	0.50	0.45			
FLP	3	0.85	0.82	0.78	0.73	0.67	0.61	0.54	0.49	0.43			

FLP1 = One dimension bigger pipe size FLP2 = Two dimensions bigger pipe size FLP3 = Three dimensions bigger pipe size

#### Flow characteristics



## Liquid pressure recovery factor FL

				Ope	ning a	ngle			
Factor	10°	<b>20°</b>	30°	40°	50°	60°	70°	80°	90°
FL	0.85	0.82	0.80	0.77	0.74	0.71	0.67	0.64	0.60

## Pipe geometry factor FP

Valve	Pipe	e Opening angle									
DN	DN	10°	20°	30°	40°	50°	60°	70°	80°	90°	
	32				0.98	0.96	0.93	0.90	0.85	0.81	
25	40	1.0	0.99	0.98	0.95	0.91	0.85	0.79	0.71	0.66	
	50				0.92	0.87	0.80	0.73	0.64	0.59	
	50				0.98	0.97	0.94	0.91	0.87	0.83	
40	65	1.0	0.99	0.98	0.95	0.91	0.85	0.79	0.71	0.66	
	80				0.92	0.87	0.80	0.73	0.64	0.59	
	65				0.98	0.96	0.93	0.89	0.86	0.84	
50	80	1.0	0.99	0.98	0.95	0.91	0.85	0.79	0.71	0.66	
	100				0.92	0.87	0.80	0.73	0.64	0.59	
	80				0.99	0.98	0.97	0.96	0.93	0.91	
65	100	1.0	0.99	0.98	0.95	0.91	0.85	0.79	0.73	0.64	
	125				0.92	0.87	0.80	0.73	0.64	0.59	

## Pressure and temperature rating

According to seat material and body material.

	Max working temperature													
Se	at material	150	)°C	170	O°C	200	)°C	350	)°C	>350°C				
	Code	300	)°F	340	0°F	400	)°F	660	)°F	>660°F				
0	A (PTFE)	36.3 bar	526 psi	35.3 bar	512 psi	-	-	-	-	-				
PN50	B (PTFE53)	36.3 bar	526 psi	35.3 bar	512 psi	20.15 bar	292 psi	-	-	Consult SOMAS				
4	T (HiCo)	36.3 bar	526 psi	35.3 bar	512 psi	33.7 bar	489 psi	17.03 bar	247 psi					
10	A (PTFE)	22.7 bar	329 psi	22 bar	319 psi	-	-	-	-	=				
PN25	B (PTFE53)	22.7 bar	329 psi	22 bar	319 psi	12.6 bar	183 psi	-	-	Consult SOMAS				
Δ.	T (HiCo)	22.7 bar	329 psi		319 psi		305 psi	10.65 bar	155 psi					

 $<sup>^150\%</sup>$  PTFE + 50% 1.4435 (316L) powder (percentage by weight).





## Capacity factor Kv and Resistance factor $\xi$ for ball segment valve type KVTW/KVXW Metric

					Onenin	g angle				
DN	10°	20°	30°	40°	50°	60°	70°	80°	90°	ξ <b>90°</b>
25	1.7	4.3	7.5	11.3	15.4	20.4	25.7	32.8	38	0.57
40	4.3	11	19	29	39	53	66	84	96	0.44
50	6.8	17	30	45	61	82	103	131	150	0.44
65	9.8	25	43	65	87	113	139	171	191	0.77
80	15	39	67	102	138	184	231	295	340	0.57
100	23	58	101	154	208	276	348	444	510	0.62
150	43	109	189	288	390	519	652	817	925	0.44
200	66	167	288	439	594	790	994	1268	1450	0.45
250	97	245	425	646	875	1162	1463	1866	2150	0.44

## Capacity factor Cv and Resistance factor $\xi$ for ball segment valve type KVTW/KVXW US

					Openin	g angle				
NPS	10°	20°	30°	40°	50°	60°	70°	80°	90°	ξ <b>90°</b>
1	2	5	9	13	18	24	30	38	44	0.57
1.5	5	13	22	34	45	62	77	98	112	0.62
2	8	20	35	52	71	95	120	152	174	0.44
2.5	11	29	50	76	101	131	162	199	222	0.45
3	17	45	78	119	160	214	269	343	395	0.57
4	27	67	117	179	242	321	405	516	593	0.62
6	50	127	220	335	453	603	758	950	1076	0.44
8	77	194	335	510	691	919	1156	1474	1686	0.45
10	113	285	494	751	1017	1351	1701	2170	2500	0.44



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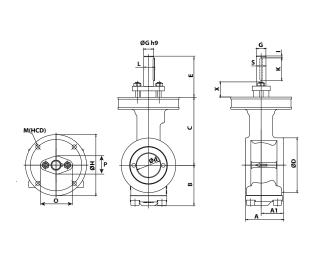
# Metric Ball segment valve type KVTW -D (short face to face)

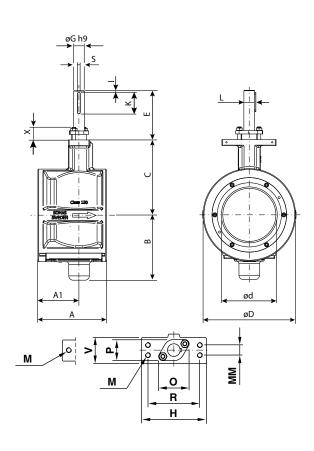
	Α	<b>A</b> 1	В	c	Ød	ØD	E	ØG	н	I	K	L	HCD	М	MM	0	P	R	S	v	X	Weight
DN	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(kg)
25	50	31	47	83	25	65	62	15	75	3	35	17	60	M6	-	50	28	0	5	0	25	2
40	60	35	63	106	37	85	64	15	95	3	35	17	80	M8	-	50	28	0	5	0	25	3.6
50	75	43	72	106	50	102	64	15	105	3	35	17	80	M8	-	50	28	0	5	0	25	4.6
65	100	56	90	115	60	122	115	20	127	5	45	22.5	-	M12	-	61	42	98	6	48	30	7.6
80	100	58	101	115	75	134	115	20	128	5	45	22.5	-	M12	-	61	42	98	6	48	30	7.6
100	115	69.5	116	140	92	162	115	20	128	5	45	22.5	-	M12	-	61	42	98	6	48	30	11
150	160	96	151	176	124	216	115	25	127	5	45	28	-	M12	-	64	47	98	8	50	30	23.5
200	200	116	186	202	156	270	135	30	154	5	60	33	-	M12	24	72	50	123	8	62	40	43
250	240	150	228	242	189	324	135	35	154	5	50	38	-	M12	24	75	55	123	10	70	40	70

## US Ball segment valve type KVTW-D(short face to face)

	Α	<b>A</b> 1	В	c	Ød	ØD	E	ØG	н	ı	K	L	HCD	М	мм	0	Р	R	S	V	X	Weight
Size	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(in)	(lbs)
1	1.97	1.22	1.85	3.27	0.98	2.56	2.44	0.59	2.95	0.12	1.38	0.67	2.36	М6	-	1.97	1.10	0.00	0.20	0.00	0.98	4.41
2	2.36	1.38	2.48	4.17	1.46	3.35	2.52	0.59	3.74	0.12	1.38	0.67	3.15	M8	-	1.97	1.10	0.00	0.20	0.00	0.98	7.94
2	2.95	1.69	2.84	4.53	1.97	4.02	2.52	0.59	4.13	0.12	1.38	0.67	3.15	M8	-	1.97	1.10	0.00	0.20	0.00	0.98	10.14
2.5	3.94	2.20	3.54	4.53	2.95	4.80	4.53	0.79	5.00	0.20	1.77	0.89	-	M12	-	2.40	1.65	3.86	0.24	1.89	1.18	16.76
3	3.94	2.28	3.98	4.53	3.15	5.28	4.53	0.79	5.04	0.20	1.77	0.89	-	M12	-	2.40	1.65	3.86	0.24	1.89	1.18	16.76
4	4.53	2.74	4.57	5.51	3.62	6.38	4.53	0.79	5.04	0.20	1.77	0.89	-	M12	-	2.40	1.65	3.86	0.24	1.89	1.18	24.25
6	6.30	3.78	5.95	6.93	4.88	8.50	4.53	0.98	5.00	0.20	1.77	1.10	-	M12	-	2.52	1.85	3.86	0.32	1.97	1.18	51.81
8	7.87	4.57	7.32	7.95	6.22	10.63	5.32	1.18	6.06	0.20	2.36	1.30	-	M12	0.94	2.84	1.97	4.84	0.32	2.44	1.58	97
10	9.45	5.91	8.98	9.53	7.48	12.76	5.32	1.38	6.06	0.20	1.97	1.50	-	M12	0.94	2.95	2.17	4.84	0.39	2.76	1.58	154.32

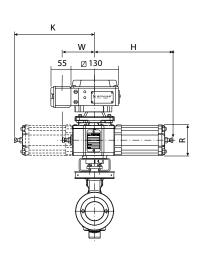
## Wafer design



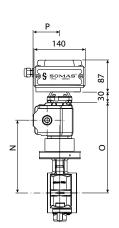


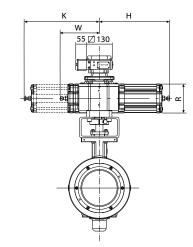


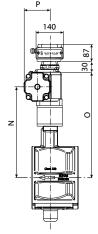




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## Ball segment valve type KVTW/KVXW with actuator type A-DA

DN	Type	н	K	N	0	P	R	w	Weight
25	A11	215	-	170	215	73	84	90	6
40	A11	215	-	190	240	73	84	90	8
50	A13	250	-	200	250	83	106	90	11
65	A21	255	-	280	345	94	106	140	17
65	A22	255	260	280	345	94	106		19
80	A21	255	-	260	340	94	106	140	17
80	A22	255	260	260	320	94	106	-	19
100	A21	255	-	285	345	94	106	140	21
100	A22	255	260	285	345	94	106	-	22
150	A22	255	260	320	385	94	106	-	35
150	A23	305	-	320	385	117	152	140	37
200	A24	305	310	345	410	117	152	-	61
200	A31	380	-	400	485	144	152	215	69
250	A31	380	-	440	525	144	152	215	95
250	A32	380	395	440	525	144	152	-	101

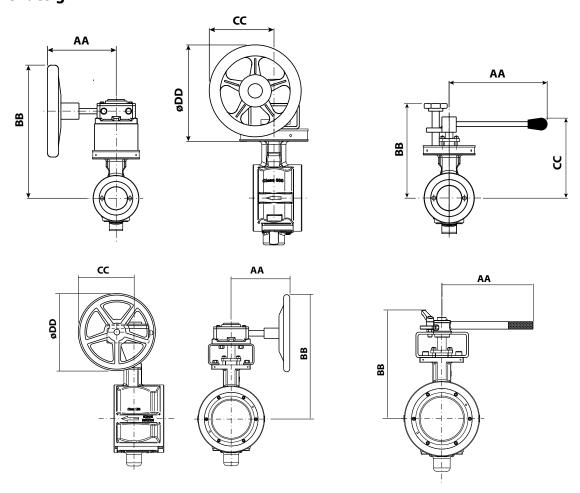
## Ball segment valve type KVTW/KVXW with actuator type A-SC/SO

DN	Type	н	K	N	0	P	R	w	Weight				
25	A13-X	325	-	170	215	83	106	90	10				
40	A13-X	325	-	190	240	83	106	90	12				
50	A13-X	325	-	201	250	83	106	90	13				
50	A23-X	415	-	240	305	117	152	140	21				
65	A23-X	415	-	280	345	117	152	140	25				
80	A23-X	415	-	260	320	117	152	140	25				
100	A23-X	415	-	285	345	117	152	140	28				
150	A24-X	415	420	320	385	117	152	-	50				
200	A33-X	660	-	400	485	183	228	215	102				
250	A33-X	660	-	440	525	183	228	215	128				



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## Wafer design



Ball segment valve type KVTW/KVXW with hand gear

DN	Туре	AA	ВВ	CC	ØDD	Weight
25	M5/F05	155	200	105	125	6
40	M5/F05	155	225	105	125	9
50	M5/F05	155	240	105	125	11
65	M10/F07	190	370	180	255	22
80	M10/F07	190	350	190	255	16
100	M10/F07	190	380	190	255	19
150	M10/F07	190	410	190	255	32
200	M12/F12	228	475	230	305	56
250	M12/F12	228	515	230	305	83

Ball segment valve type KVTW/KVXW with hand lever

DN	Type	AA	BB	CC	Weight
25	HK115	195	175	145	3
40	HK125	195	200	170	6
50	HK125	195	210	180	8
65	HSR20	350	305	245	16
80	HSR20	355	240	210	11.5
100	HSR20	355	265	135	14.5
150	HSR25	355	301	271	27





#### **Actuator selection table**

						Pneumatic actuators			Manual override		
	Shaft	ft Closing		Double acting		Spring return					
Valve	(mm)	torque (Nm)				Spring to close		Spring to open			
DN	dia	Min	Max	5.5 bar	4 bar	5.5 bar	4 bar	5.5 bar	4 bar	Hand lever	Gear
25	15	25	80	A11-DA	A11-DA	A13-SC	A13-SCL	A13-SO	A13-SOL	HK115/HK125	M5/F05
40	15	45	80	A11-DA	A11-DA	A13-SC	A13-SCL	A13-SO	A13-SOL	HK125	M5/F05
50	15	55	80	A13-DA	A13-DA	A13-SC	A23-SC	A13-SO	A23-SOL	HK125	M5/F05
65	20	120	200	A21-DA	A22-DA	A23-SC	A23-SC	A23-SO	A23-SOL	HSR20	M10/F07
80	20	120	200	A21-DA	A22-DA	A23-SC	A23-SC	A23-SO	A23-SOL	HSR20	M10/F07
100	20	150	200	A21-DA	A22-DA	A23-SC	A23-SC	A23-SO	A23-SOL	HSR20	M10/F07
150	25	250	370	A22-DA	A23-DA	A24-SC	A24-SC	A24-SO	A24-SOL	HSR25	M10/F07
200	30	400	640	A31-DA	A24-DA	A33-SC	A33-SC	A33-SO	A33-SOL		M12/F12
250	35	600	1000	A31-DA	A32-DA	A33-SC	A33-SC	A33-SO	A33-SOL		M12/F12

## **Face to face dimension**

According to Industrial branch standards, both standard face to face and short face to face dimension.

## Flange standard

SOMAS ball segment valves type KVTW DN25/2–250 and KVXW with nominal size DN25–250 are flangeless and should be clamped between flanges.

When ordering, please always state the pressure rating of the counter flanges. See the valve specification system on page 8, code 11.

#### **Further technical information**

Technical data for the materials used in the SOMAS valves, flange standard, steam data, etc. can be found in section 6 of the SOMAS catalogue.

## **Actuators and accessories**

The valves can be fitted with SOMAS manual, on/off or control actuators in accordance with the selection table. The valves will then be delivered as tested units ready for installation.

Check sections 3, 4 and 5 of the SOMAS catalogue, where positioners, limit switches and solenoid valves are also presented.

We can also fit other types of actuators and accessories in accordance with your specification.

#### **Torque**

Valve	Shaft	Necessary closing torque				
DN	dia. (mm)	Min. (Nm)	Max. (Nm)			
25/2 - 25	15	25	35			
40/32 - 40	15	45	80			
50	15	55	80			
65	20	100	160			
80	20	120	200			
100	20	150	200			
150	25	250	370			
200	30	400	640			
250	35	600	1000			



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## **Option**

Within the process industry and the energy sector there are a number of applications where process data in combination with standard control valves will end up with problems such as high noise level and erosion. These problems are mostly related to cavitations and high flow velocities inside the valve.

Note! By using a standard ball segment valve and add a noise reduction trim many of the above mentioned problems can be solved.

See data sheet Si-108 for more theoretical information.

For controlling suspensions with high fiber concentrations it can be advantageous to use valves with a V-groove to reduce the risk of de-watering at small opening angles.

Capacity factors and remaining factors for valves with LN-trim and valves with V-groove are available in the valve sizing program SOMSIZE.

#### **Ordering**

State desired valve according to the valve specification system below as well as type of actuator, positioner and accessories.

#### Valve sizing

Use SOMAS valve sizing program SOMSIZE to find the correct valve size. All sizing factors are included in the program.

## Valve specification system

# $D_{\frac{1}{2}} = A_{\frac{1}{4}} + A_{\frac{1}{5}} = A_{\frac{1}{6}} + A_{\frac{1}{8}} = A_{\frac{1}{9}} + A_{\frac{1}{9}} = A_{\frac{1}{10}} + A_{\frac{1}{10}} = A_{\frac{1}{10}} = A_{\frac{1}{10}} + A_{\frac{1}{10}} = A_{\frac{1}{10}} = A_{\frac{1}{10}} + A_{\frac{1}{10}} = A_{\frac{1}{10}$

1 Type of valve

KVTW = Ball segment, valve wafer type

6 Material - seat

B = PTFE 53 (50% PTFE + 50% 1.4435 powder)

T = HiCo (High Cobalt Alloy)

2 Valve body design

D = Wafer style design according to branch standard. Short face to face length

3 Nominal pressure

4 = Class 150 5 = PN25

6 = PN40/Class 300

4 Material - valve body

A = CF8M (2343-12, 1.4408)

5 Material - segment

K = Hard chromed 2324-12

L = HiCo coated 2324-12

A = PTFE (10% carbon)

7 Material - shaft

B = 1.4460 (Hard chromed)

8 Bearings - valve body/shaft

1 = Without bearing 7 = Stainless steel

Stuffing box

1 = Graphite 2 = PTFE

10 Valve size, DN

25, 40, 50, 65, 80, 100, 150, 200, 250

11 Drilling, counter flanges, PN/Class

10, 16, 20, 25 / CI 150

SOMAS reserves the right to make improvements without prior notice.



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